

SAFETY DATA SHEET

Version	Revision Date:	SDS Number:	Date of last issue: -
1.0	08.02.2023	100000006973	Date of first issue: 08.02.2023

SECTION 1. PRODUCT AND COMPANY IDENTIFICATION

Product name : Köracur® TH 650 - Komp.B
Product code : 100000006973

Manufacturer or supplier's details

Company : Kömmerling Chemische Fabrik GmbH

Address :

Telephone :

Emergency telephone number :

Recommended use of the chemical and restrictions on use

Recommended use : Adhesive

Restrictions on use : For industrial use only.

SECTION 2. HAZARDS IDENTIFICATION

GHS Classification

Acute toxicity (Inhalation) : Category 4

Skin corrosion/irritation : Category 2

Serious eye damage/eye irritation : Category 2

Respiratory sensitisation : Category 1

Skin sensitisation : Category 1

Carcinogenicity : Category 2

Specific target organ toxicity - single exposure : Category 3 (Respiratory system)

Specific target organ toxicity - repeated exposure : Category 2

SAFETY DATA SHEET

Version 1.0	Revision Date: 08.02.2023	SDS Number: 100000006973	Date of last issue: - Date of first issue: 08.02.2023
----------------	------------------------------	-----------------------------	--

GHS label elements

Hazard pictograms



Signal word

: Danger

Hazard statements

: H315 Causes skin irritation.
H317 May cause an allergic skin reaction.
H319 Causes serious eye irritation.
H332 Harmful if inhaled.
H334 May cause allergy or asthma symptoms or breathing difficulties if inhaled.
H335 May cause respiratory irritation.
H351 Suspected of causing cancer.
H373 May cause damage to organs through prolonged or repeated exposure.

Precautionary statements

: **Prevention:**
P201 Obtain special instructions before use.
P202 Do not handle until all safety precautions have been read and understood.
P260 Do not breathe mist or vapours.
P264 Wash skin thoroughly after handling.
P270 Do not eat, drink or smoke when using this product.
P271 Use only outdoors or in a well-ventilated area.
P272 Contaminated work clothing should not be allowed out of the workplace.
P280 Wear protective gloves/ protective clothing/ eye protection/ face protection/ hearing protection.
P284 Wear respiratory protection.

Response:
P302 + P352 IF ON SKIN: Wash with plenty of water.
P304 + P340 + P312 IF INHALED: Remove person to fresh air and keep comfortable for breathing. Call a POISON CENTER/ doctor if you feel unwell.
P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P308 + P313 IF exposed or concerned: Get medical advice/ attention.
P333 + P313 If skin irritation or rash occurs: Get medical advice/ attention.
P337 + P313 If eye irritation persists: Get medical advice/ at-

SAFETY DATA SHEET

Version 1.0	Revision Date: 08.02.2023	SDS Number: 100000006973	Date of last issue: - Date of first issue: 08.02.2023
----------------	------------------------------	-----------------------------	--

tention.
P342 + P311 If experiencing respiratory symptoms: Call a POISON CENTER/ doctor.
P362 + P364 Take off contaminated clothing and wash it before reuse.

Storage:

P403 + P233 Store in a well-ventilated place. Keep container tightly closed.
P405 Store locked up.

Disposal:

P501 Dispose of contents/ container to an approved waste disposal plant.

Other hazards which do not result in classification

None known.

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Substance / Mixture : Mixture

Components

Chemical name	CAS-No.	Concentration (% w/w)
Diphenylmethanediisocyanate, polymeric	9016-87-9	≥ 60 - ≤ 100

SECTION 4. FIRST AID MEASURES

General advice : Immediately remove clothing if soiled by product.

Even minimal concentrations of isocyanate can lead to a reaction in sensitised people.

Symptoms that may occur include the following:
irritation of the eyes, nose, throat and lungs, possibly together with a dry throat, a feeling of chest tightness and breathing difficulties.

Symptoms of poisoning may even occur after several hours; therefore medical observation for at least 48 hours after the accident.

Show this safety data sheet to the doctor in attendance.

If inhaled : Remove person to fresh air. If signs/symptoms continue, get medical attention.
In case of unconsciousness bring patient into stable side posi-

SAFETY DATA SHEET

Version 1.0	Revision Date: 08.02.2023	SDS Number: 100000006973	Date of last issue: - Date of first issue: 08.02.2023
----------------	------------------------------	-----------------------------	--

	tion for transport.
In case of skin contact	: Treat affected skin with cotton wool or cellulose. Wash off immediately with plenty of water. Use a mild soap if available. If symptoms persist, call a physician.
In case of eye contact	: Flush eyes with water at least 15 minutes. Get medical attention if eye irritation develops or persists.
If swallowed	: If accidentally swallowed obtain immediate medical attention. Do NOT induce vomiting. If symptoms persist, call a physician.
Most important symptoms and effects, both acute and delayed	: None known.
Notes to physician	: In instances of existing sensitisation towards isocyanates, a doctor should be consulted with regards to work-related contact with other sensitising substances, or substances which irritate the airway.
	Treatment for exposure should be geared towards monitoring symptoms and the patient's clinical condition. It must be ensured that the patient has sufficient ventilation and oxygen supply.
	Isocyanates can cause sensitisation of the airways, or asthma-like symptoms (bronchospasms). Delayed breathing symptoms, including lung oedema, may occur.
	People who have shown signs of breathlessness after considerable exposure should remain under observation for 24-48 hours.

SECTION 5. FIREFIGHTING MEASURES

Suitable extinguishing media	: Use extinguishing measures that are appropriate to local circumstances and the surrounding environment. Water spray Alcohol-resistant foam Dry powder Carbon dioxide (CO ₂)
Unsuitable extinguishing media	: Water with a full water jet
Specific hazards during fire-	: May release toxic, irritating and/or corrosive gases.

SAFETY DATA SHEET

Version 1.0	Revision Date: 08.02.2023	SDS Number: 100000006973	Date of last issue: - Date of first issue: 08.02.2023
----------------	------------------------------	-----------------------------	--

fighting	In case of fire CO, NOx, isocyanates and traces of HCN can be formed.
Specific extinguishing methods	: Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations.
Special protective equipment for firefighters	: Wear an approved positive pressure self-contained breathing apparatus in addition to standard fire fighting gear.

SECTION 6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures	: Use personal protective equipment. Use breathing protection against the effects of fumes/dust/aerosol. Evacuate personnel to safe areas. Ensure adequate ventilation.
Environmental precautions	: The product should not be allowed to enter drains, water courses or the soil. If the product contaminates rivers and lakes or drains inform respective authorities.
Methods and materials for containment and cleaning up	: Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Non-sparking tools should be used. Ensure adequate ventilation. Send for recovery or disposal in suitable containers. Dispose of contaminated material as waste according to section 13.

SECTION 7. HANDLING AND STORAGE

Advice on protection against fire and explosion	: In the event of fire and/or explosion do not breathe fumes. Keep breathing equipment ready. Have fire extinguishing equipment ready in case of nearby fire.
Advice on safe handling	: Ensure good ventilation. This can be achieved by using a local exhaustion or general exhaust system. If these measures are insufficient to keep the vapor concentration below the workplace limit, wear an adequate respiratory protective device. Take note of emission threshold. Avoid formation of aerosol. Do not heat the product. Ensure that suitable extractors are available on processing machines. Handle with care. Avoid inhalation and skin contact.

SAFETY DATA SHEET

Version 1.0	Revision Date: 08.02.2023	SDS Number: 100000006973	Date of last issue: - Date of first issue: 08.02.2023
----------------	------------------------------	-----------------------------	--

Keep eye wash bottle available on working place.
Avoid release to the environment.
Keep away from children.

Conditions for safe storage : Keep dark, cool and dry.
Do not freeze.

Further information on storage conditions : Keep containers tightly closed in a dry, cool and well-ventilated place.

Materials to avoid : Keep away from food, drink and animal feedingstuffs.

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Components with workplace control parameters

Components	CAS-No.	Value type (Form of exposure)	Control parameters / Permissible concentration	Basis
Diphenylmethanediisocyanate, polymeric	9016-87-9	TWA	0.02 mg/m ³ (As -NCO)	AU OEL
	Further information: Sensitiser			
		STEL	0.07 mg/m ³ (As -NCO)	AU OEL
	Further information: Sensitiser			
		TWA	0.02 mg/m ³ (NCO)	AU OEL
	Further information: Sensitiser			
		STEL	0.07 mg/m ³ (NCO)	AU OEL
	Further information: Sensitiser			
		TWA	0.02 mg/m ³ (NCO)	AU OEL
	Further information: Category 2 (Carc. 2) Suspected human carcinogen, Sensitiser			
		STEL	0.07 mg/m ³ (NCO)	AU OEL
	Further information: Category 2 (Carc. 2) Suspected human carcinogen, Sensitiser			

Engineering measures : Please take care on national and local requirements.

Personal protective equipment

Respiratory protection : Use respiratory protection unless adequate local exhaust ventilation is provided or exposure assessment demonstrates that exposures are within recommended exposure guidelines. In case of brief exposure or low pollution (exceeding of TLV)

SAFETY DATA SHEET

Version 1.0	Revision Date: 08.02.2023	SDS Number: 100000006973	Date of last issue: - Date of first issue: 08.02.2023
----------------	------------------------------	-----------------------------	--

use breathing filter apparatus.
In case of intensive or longer exposure use breathing apparatus that is independent of circulating air.

Filter type : For short term use a combination of charcoal filter and particulate filter is recommended.

Hand protection

Remarks : Direct contact with the isocyanate-based product must be avoided by organizational measures.

The glove material has to be impermeable and resistant to the product/the substance/the preparation.
The exact break through time can be obtained from the protective glove producer and this has to be observed.
The gloves need to be disposed after the penetration time and replaced by new ones.
Apply skin protectant before working with gloves to avoid skin swellings and use a skin cleansing and skincare product after the work.

For the permanent contact gloves made of the following materials are suitable:

If longer exposure to the chemical preparation is necessary, a sturdy overglove against mechanical strain is recommended in combination with the Barrier 02-100 underglove from Ansell or other suppliers (penetration time: 480 min).

For the permanent contact of a maximum of 15 minutes gloves made of the following materials are suitable:

Butyl rubber (minimum thickness: 0.7 mm; penetration time: 15 min)

As protection from splashes gloves made of the following materials are suitable:

Nitril (minimum thickness 0.12 mm), Disposable gloves with long cuffs

After contact with the chemical preparation, take the disposable nitrile glove off immediately and put on a new disposable nitrile glove.

SAFETY DATA SHEET

Version 1.0	Revision Date: 08.02.2023	SDS Number: 100000006973	Date of last issue: - Date of first issue: 08.02.2023
----------------	------------------------------	-----------------------------	--

Eye protection	: Tightly fitting safety goggles
Skin and body protection	: Protective clothing When carrying out activities where unintentional skin contact with the isocyanate-based product may occur (e.g. during maintenance work, or when opening a barrel), wear long-sleeved protective clothing and gloves.
Protective measures	: Instantly remove any soiled and impregnated garments. Wash hands before breaks and immediately after handling the product. Avoid contact with the eyes and skin. Store protective clothing separately. Keep away from food, drink and animal feedingstuffs.

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance	: liquid
Colour	: brown
Odour	: characteristic
Odour Threshold	: is not determined
pH	: is not determined
Melting point/freezing point	: is not determined
Boiling point/boiling range	: is not determined
Flash point	: > 200 °C
Evaporation rate	: is not determined
Relative vapour density	: is not determined
Density	: 1.25 g/cm ³
Solubility(ies) Water solubility	: partly soluble, reacts with water

SAFETY DATA SHEET

Version 1.0	Revision Date: 08.02.2023	SDS Number: 100000006973	Date of last issue: - Date of first issue: 08.02.2023
----------------	------------------------------	-----------------------------	--

Partition coefficient: n-octanol/water : no data available

Auto-ignition temperature : is not determined

Decomposition temperature : Not applicable

Explosive properties : Not explosive

SECTION 10. STABILITY AND REACTIVITY

Reactivity : No further relevant information available.

Chemical stability : No decomposition if used according to the specifications.

Possibility of hazardous reactions : Reacts with alcohols, amines, aqueous acids and alkalis.
Mixture reacts with water resulting in evolution of CO₂.
Evolution of CO₂ in closed containers causes overpressure and produces a risk of bursting.

Conditions to avoid : No further relevant information available.

Incompatible materials : No further relevant information available.

Hazardous decomposition products : In case of fire hazardous decomposition products may be produced such as:
Nitrogen oxides (NO_x)
Isocyanates

Additional information: Open and release pressure carefully with pressurised containers.

SECTION 11. TOXICOLOGICAL INFORMATION

Acute toxicity

Product:

Acute oral toxicity : Remarks: Based on available data, the classification criteria are not met.

Acute inhalation toxicity : Acute toxicity estimate: 1.5 mg/l
Exposure time: 4 h
Test atmosphere: dust/mist

SAFETY DATA SHEET

Version 1.0	Revision Date: 08.02.2023	SDS Number: 100000006973	Date of last issue: - Date of first issue: 08.02.2023
----------------	------------------------------	-----------------------------	--

Acute dermal toxicity : Remarks: Based on available data, the classification criteria are not met.

Components:

Diphenylmethanediisocyanate, polymeric:

Acute inhalation toxicity : LC50 (Rat): 0.49 mg/l
Exposure time: 4 h
Test atmosphere: dust/mist

Chronic toxicity

SECTION 12. ECOLOGICAL INFORMATION

Ecotoxicity

No data available

Persistence and degradability

No data available

Bioaccumulative potential

No data available

Mobility in soil

Product:

Mobility : Medium: Soil

Remarks: Do not allow product to reach ground water, water bodies or sewage system.
Very toxic to aquatic organisms
Toxic effects on fish and plankton
Danger to drinking water if even extremely small quantities leak into soil.

Other adverse effects

No data available

SECTION 13. DISPOSAL CONSIDERATIONS

Disposal methods

Waste from residues : Do not dispose of with domestic refuse.
Do not dispose of waste into sewer.
Hand over to disposers of hazardous waste.
The generation of waste should be avoided or minimized

SAFETY DATA SHEET

Version 1.0	Revision Date: 08.02.2023	SDS Number: 100000006973	Date of last issue: - Date of first issue: 08.02.2023
----------------	------------------------------	-----------------------------	--

wherever possible.
Incinerate under controlled conditions in accordance with all
local and national laws and regulations.
Disposal must be made according to official regulations.

Contaminated packaging : Disposal must be made according to official regulations.

SECTION 14. TRANSPORT INFORMATION

International Regulations

UNRTDG

Not regulated as a dangerous good

IATA-DGR

Not regulated as a dangerous good

IMDG-Code

Not regulated as a dangerous good

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable for product as supplied.

National Regulations

ADG

Not regulated as a dangerous good

SECTION 15. REGULATORY INFORMATION

Safety, health and environmental regulations/legislation specific for the substance or mixture

Standard for the Uniform : No poison schedule number allocated
Scheduling of Medicines and
Poisons

Prohibition/Licensing Requirements : There is no applicable prohibition,
authorisation and restricted use
requirements, including for carcino-
gens referred to in Schedule 10 of
the model WHS Act and Regula-
tions.

The components of this product are reported in the following inventories:

TCSI : On the inventory, or in compliance with the inventory

SAFETY DATA SHEET

Version 1.0	Revision Date: 08.02.2023	SDS Number: 100000006973	Date of last issue: - Date of first issue: 08.02.2023
----------------	------------------------------	-----------------------------	--

TSCA	:	All substances listed as active on the TSCA inventory
AIIC	:	On the inventory, or in compliance with the inventory
DSL	:	All components of this product are on the Canadian DSL
ENCS	:	On the inventory, or in compliance with the inventory
ISHL	:	On the inventory, or in compliance with the inventory
KECI	:	On the inventory, or in compliance with the inventory
PICCS	:	On the inventory, or in compliance with the inventory
IECSC	:	On the inventory, or in compliance with the inventory
NZIoC	:	On the inventory, or in compliance with the inventory
CHINV	:	On the inventory, or in compliance with the inventory
REACH	:	On the inventory, or in compliance with the inventory
MYINV	:	Not in compliance with the inventory
KKDIK	:	On the inventory, or in compliance with the inventory
TECI	:	On the inventory, or in compliance with the inventory

SECTION 16. OTHER INFORMATION

Further information

Revision Date	:	08.02.2023
Other information	:	This safety datasheet only contains information relating to safety and does not replace any product information or product specification.
Contact Point	:	Prepared by: Global Regulatory Department EU-MSDS@hbfuller.com
Date format	:	dd.mm.yyyy

Full text of other abbreviations

AU OEL	:	Australia. Workplace Exposure Standards for Airborne Con-
--------	---	---

SAFETY DATA SHEET

Version	Revision Date:	SDS Number:	Date of last issue: -
1.0	08.02.2023	100000006973	Date of first issue: 08.02.2023

taminants.

AU OEL / TWA : Exposure standard - time weighted average
AU OEL / STEL : Exposure standard - short term exposure limit

AIIC - Australian Inventory of Industrial Chemicals; ANTT - National Agency for Transport by Land of Brazil; ASTM - American Society for the Testing of Materials; bw - Body weight; CMR - Carcinogen, Mutagen or Reproductive Toxicant; DIN - Standard of the German Institute for Standardisation; DSL - Domestic Substances List (Canada); ECx - Concentration associated with x% response; ELx - Loading rate associated with x% response; EmS - Emergency Schedule; ENCS - Existing and New Chemical Substances (Japan); ErCx - Concentration associated with x% growth rate response; ERG - Emergency Response Guide; GHS - Globally Harmonized System; GLP - Good Laboratory Practice; IARC - International Agency for Research on Cancer; IATA - International Air Transport Association; IBC - International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk; IC50 - Half maximal inhibitory concentration; ICAO - International Civil Aviation Organization; IECSC - Inventory of Existing Chemical Substances in China; IMDG - International Maritime Dangerous Goods; IMO - International Maritime Organization; ISHL - Industrial Safety and Health Law (Japan); ISO - International Organisation for Standardization; KECI - Korea Existing Chemicals Inventory; LC50 - Lethal Concentration to 50 % of a test population; LD50 - Lethal Dose to 50% of a test population (Median Lethal Dose); MARPOL - International Convention for the Prevention of Pollution from Ships; n.o.s. - Not Otherwise Specified; Nch - Chilean Norm; NO(A)EC - No Observed (Adverse) Effect Concentration; NO(A)EL - No Observed (Adverse) Effect Level; NOELR - No Observable Effect Loading Rate; NOM - Official Mexican Norm; NTP - National Toxicology Program; NZIoC - New Zealand Inventory of Chemicals; OECD - Organization for Economic Co-operation and Development; OPPTS - Office of Chemical Safety and Pollution Prevention; PBT - Persistent, Bioaccumulative and Toxic substance; PICCS - Philippines Inventory of Chemicals and Chemical Substances; (Q)SAR - (Quantitative) Structure Activity Relationship; REACH - Regulation (EC) No 1907/2006 of the European Parliament and of the Council concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals; SADT - Self-Accelerating Decomposition Temperature; SDS - Safety Data Sheet; TCSI - Taiwan Chemical Substance Inventory; TDG - Transportation of Dangerous Goods; TECI - Thailand Existing Chemicals Inventory; TSCA - Toxic Substances Control Act (United States); UN - United Nations; UNRTDG - United Nations Recommendations on the Transport of Dangerous Goods; vPvB - Very Persistent and Very Bioaccumulative; WHMIS - Workplace Hazardous Materials Information System

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

AU / EN